

Heat Pump Tumble Dryers

250 Liters (model 260), 12 Kg Capacity

285 Liters (model 300), 14 Kg Capacity

360 Liters (model 360), 18 Kg Capacity

Refer to Page 13 for Model Identification

Operation

Original Instructions

Keep These Instructions for Future Reference.

CAUTION: Read the instructions before using the machine.

(If this machine changes ownership, this manual must accompany machine.)


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Safety Information

Explanation of Safety Instruction Messages

Precautionary statements (“DANGER,” “WARNING,” and “CAUTION”), followed by specific instructions, are found in this manual and on machine decals. These precautions are intended for the personal safety of the operator, user, servicer, and those maintaining the machine.

	DANGER
Indicates an imminently hazardous situation that, if not avoided, will cause severe personal injury or death.	

	WARNING
Indicates a hazardous situation that, if not avoided, could cause severe personal injury or death.	



	CAUTION
Indicates a hazardous situation that, if not avoided, may cause minor or moderate personal injury or property damage.	

Additional precautionary statements (“IMPORTANT” and “NOTE”) are followed by specific instructions.


IMPORTANT: The word “IMPORTANT” is used to inform the reader of specific procedures where minor machine damage will occur if the procedure is not followed.

NOTE: The word “NOTE” is used to communicate installation, operation, maintenance or servicing information that is important but not hazard related.


Important Safety Instructions


	WARNING
 Read all the instructions before using the machine. Safe these Instructions for future reference.	


Electrical shock prevention


	DANGER
<p>Electrical shock hazard will result in death or serious injury.</p> <p>Before inspecting, maintenance or servicing machines, power supply must be turned OFF. The servicer needs to wait for at least ten (10) minutes after turning the power OFF.</p> <p>This machine must be connected to a grounded metal, permanent wiring system, and an equipment grounding conductor must be run with the supply conductors and connected to the equipment grounding terminal on the machine.</p> <p>When the main switch is turned off, the inlet terminals of the main switch are still under current.</p> <p>The inverter remains charged with high voltage for some time after powering OFF. Before starting inspection of the inverter, check for residual voltage across main circuit terminals “+” and “-”. This voltage must be below 30 VDC before the servicer can access the inverter for inspection.</p> <p>Do NOT connect inverter manufacturer devices or other devices to the frequency controller to manipulate the behavior. No modification to the settings are allowed.</p> <p>This is an imminently hazardous situation that, if not avoided, will cause severe personal injury or death.</p>	


Installation – Maintenance prevention


	WARNING
<p>Machine installations must comply with minimum specifications and requirements stated in the applicable Installation Manual, any applicable municipal building codes, water supply regulations, electrical wiring regulations and any other relevant statutory regulations.</p> <p>Appliance shall be installed with national wiring regulations.</p> <p>Due to varied requirements and applicable local codes, this machine must be installed, adjusted, troubleshooting and serviced by qualified maintenance technician which is familiar with the applicable local codes and the construction and operation of this type of machinery. They must also be familiar with the potential hazards involved. Failure to observe this warning may result in personal injury and/or property damage.</p>	

	WARNING
<p>Always verify the static and dynamic requirements with a building engineer to meet the requirements of the permissible loads, vibrations and noise level of the building.</p> <p>Ensure and install the machine on a level floor of sufficient strength. Ensure that the recommended clearances for inspection and maintenance are provided. Never allow the inspection and maintenance space to be blocked.</p> <p>To reduce the risk of fire, this appliance must be installed and secured to an uncovered not obstructed concrete floor.</p> <p>If a forklift or a pallet truck is used to transport or install the machine, ensure that the carrying capacity and the forks length are sufficient. By given center of gravity, pay the necessary attention to the distribution of the center of gravity by lifting and transport.</p> <p>In case the machine needs to be anchored, do not tighten nuts of the anchoring bolts before the concrete base around the bolts is completely hardened. The bolts must be tightened by means of torque wrench.</p>	


	WARNING
<p>The machine must NOT be installed behind a lockable door, a sliding door or a door with a hinge on the opposite side to that of the tumble dryer, in such a way that a full opening of the tumble dryer door is restricted.</p> <p>This appliance must not be activated without lint filter.</p> <p>Do not install the machine over an open water storage or drain system.</p> <p>Adequate ventilation must be provided to avoid the back flow of gases into the room from appliances burning other fuels.</p> <p>Exhaust air must not be discharged into a flue that is used for exhausting fumes from appliances burning gas or other fuels.</p>	


	WARNING
<p>ALWAYS disconnect the machine from Electrical power, Water, Steam and all other connected supplies during installation, before attempting any service, replacing parts and maintenance.</p> <p>If the machine is not equipped with means to isolate them from all energy sources (e.g. water, electricity, steam, compressed air), then such means must be part of the fixed installation external to the machine. Such isolators shall be clearly identified. They shall be capable of being locked if reconnection could endanger persons.</p> <p>After the energy source is disconnected, follow the install procedure to safely, dissipate any remaining or stored energy in the circuits of the machine.</p> <p>In case the machine is provided with shipping braces, they must be removed prior to putting into service. See Install instruction for safely remove them.</p> <p>Sharp edges can cause personal injury. Wear safety glasses and gloves, use proper tools and provide lighting when handling sheet metal parts.</p>	


	WARNING
<p>Failure to do so may result in conditions which can produce serious injury, death and/or property damage.</p>	

	WARNING
<p>If the appliance is not equipped with a supply main disconnecting device, means for disconnection must be incorporated in fixed wiring in accordance with the relevant wiring rules.</p>	


Electrical - Energy Prevention

	WARNING
<p>Machine must be hard-wired. Use copper conductors only.</p> <p>Refer to the Earthing (grounding) instructions in the INSTALLATION manual for the proper grounding of the machine. In event of malfunction, breakdown or leakage current, grounding will reduce the risk of electrical shock and serve as a protecting device by providing a path of least resistance of electrical current. Therefore, it is very important, and the responsibility of the qualified installer to ensure the machine is adequately grounded at installation, following all the national and local requirements.</p> <p>If there are other appliances with exposed conductive parts, which can touch simultaneously, make sure to make equipotential bonding between all these appliances. The external protective terminal for this purpose is located on the rear side of the machine frame. The minimum protection conductor's cross section depends on the supply cable cross section of the appliance of the highest current rating.</p>	


	WARNING
<p>An individual branch circuit needs to be used for each machine.</p> <p>If the machine is not equipped with a supply mains disconnecting device, means for disconnection all poles must be incorporated in fixed wiring in accordance with overvoltage category III conditions and the relevant local wiring rules and must be located so that it is easily accessible with the machine in place.</p> <p>If disconnection is foreseen by means of a plug, it must be placed and installed in such a way that an operator can check from any of the points to which he has access, that the plug remains removed. If this is not possible, due to its installation, a disconnection with a locking system in the isolated position shall be provided.</p>	


	WARNING
<p>Dangerous voltages are present inside the machine. Disconnect power from the machine before removing any cover and guards, and before attempting any maintenance, troubleshooting or service procedures or replacing parts.</p> <p>To reduce the risk of an electric shock or fire, DO NOT use an extension cord or an adapter to connect the machine to the electrical power source.</p> <p>The machine must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by a utility.</p> <p>The machine is not designed for use in IT networks. Applicable measures need to be provided.</p>	

Use Limitation


	WARNING
<p>The machine cannot be used by children aged under 8 years.</p> <p>This appliance cannot be used by children aged from 8 and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision and instruction concerning use of the machine in a safe way and understand the hazard involved, by a person responsible for their safety.</p> <p>Children should be supervised to ensure that they do not play on, in or with the machine. Close supervision of children is necessary when the machine is used near children.</p> <p>Cleaning and maintenance shall not be made by children.</p>	


Operation Prevention


	WARNING
<p>Never operate the machine with any guards, panels and/or parts removed or broken. Do NOT bypass any safety devices or tamper with the controls.</p> <p>Safety decals appear at crucial locations on the machine. Failure to maintain legible safety decals could result in injury to the operator or service technician.</p>	


	WARNING
<p>Use only authorized spare parts in the event of failure. Do not repair or replace any part of the machine or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that the user understands and has the skills to carry out.</p> <p>If the supply cord is damaged, it must be replaced by a qualified technician to avoid a hazard.</p> <p>Loading door must be closed any time the machine is operating.</p> <p>Never stop a tumble dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.</p> <p>Never touch internal or external steam pipes, connections, or components. These surfaces can be extremely hot and will cause severe burns. The steam supply must be turned off and allow the pipe, connections and components to cool before these can be touched.</p>	

Injury Prevention


	WARNING
<p>To reduce the risk of fire, electric shock, machine damage or injury to persons when using your machine, follow these precautions, including the following:</p> <ul style="list-style-type: none"> • To prevent fire and explosion, keep the area around machine free from flammable and combustible products. • Oil-Affected items can ignite spontaneously, especially when exposed to heat sources such as in a tumble dryer. The items become warm, causing an oxidation reaction in the oil. Oxidation creates heat. If the heat cannot escape, the items can become hot enough to catch fire. Pilling, stacking or storing oil-affected items can prevent heat from escaping and so create a fire hazard. • If it is unavoidable that fabrics that contain cooking oil, acetone, alcohol, petrol, kerosene, spot removers, turpentine, waxes and wax removers, vegetable oil or have been contaminated by hair care products be placed in a tumble dryer, they should first be washed in hot water with an extra amount of detergent before being dried in the tumble dryer - this will reduce, but not eliminate the hazard. 	

	WARNING
<ul style="list-style-type: none"> • Use machine only for its intended purpose, suitable laundry textiles. Never dry something else, like polymers, machine parts, automotive parts or other ferro materials in the machine. This could result in serious injury and machine damage. • Items such as foam rubber (latex foam), shower caps, waterproof textiles, rubber backed articles and clothes or pillows fitted with foam rubber pads should not be dried in the tumble dryer. • The tumble dryer is not to be used if industrial chemicals have been used for cleaning. • Do not dry unwashed items in the tumble dryer. • Remove all objects from pockets such as lighters and matches. • The lint trap must be cleaned frequently. • Fabric softeners or similar products should be used as specified by the fabric softener instructions. • Always follow the fabric care instructions supplied by the textile manufacturer. • Not to save explosive substances such as sprays with flammable driving gas in this appliance. 	


	WARNING
<ul style="list-style-type: none"> • Do not climb or stand on the tumble dryer, do not reach or climb into the basket. ESPECIALLY if the tumble dryer basket is moving. This is an imminently hazardous situation that if not avoided, will cause severe personal injury or death. • Do not push, pull or press on the enclosure, its corners or on protruding parts of the contour line of the machine. • Never put fingers between door sealing and basket by manipulating or closing the door. • Keep the tumble dryer in good condition. Bumping or dropping the tumble dryer can damage safety features. If this occurs, have the tumble dryer checked by a qualified service person. 	


	WARNING
<ul style="list-style-type: none"> • To avoid machine corrosion and component failure, do not use corrosive chemicals in the machine. Warranty claims related to damage caused by corrosive chemicals will be denied. • Always contact your dealer, distributor, service agent or the manufacturer on any problems or conditions you do not understand. 	

Electronic control:

	WARNING
 <p>Models with electronic control:</p> <ul style="list-style-type: none"> • INGESTION HAZARD: This product contains a non-replaceable button cell or coin battery. <ul style="list-style-type: none"> • Battery Type: CR-2450/VAN, CR-2354/VCN, CR2032 • Nominal voltage: 3V • DEATH or serious injury can occur if ingested. • A swallowed button cell or coin battery can cause Internal Chemical Burns in as little as 2 hours. • KEEP new and used batteries OUT OF REACH of CHILDREN. • Seek immediate medical attention if a battery is suspected to be swallowed or inserted inside any part of the body. 	
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Operation Prevention - Caution

	CAUTION
<p>Machines referred to by model in this manual are NOT intended for domestic use by private consumers in the home environment. Machines referred to by model in this manual are intended to be used by the general public in applications such as:</p> <ul style="list-style-type: none"> • Staff kitchen areas in shops, offices, kitchens and other working environments • Farmhouses, bed and breakfast type environments • By clients in hotels, motels and other residential type environments • Areas for communal use in blocks of flats or in launderettes • Any other similar applications 	

	CAUTION
<p>To avoid premature bearing failure, do not operate the machine while the basket is empty.</p>	

IMPORTANT: Models outside of North America : All machines are produced in according to the EU EMC directive (Electro-Magnetic-Compatibility). They can be used in restricted surroundings only (comply minimally with class A requirements). For safety reasons there must be kept the necessary precaution distances with sensitive electrical or electronic device(s).

IMPORTANT: The IMPORTANT SAFETY INSTRUCTIONS appearing in this manual are not meant to cover all possible conditions and situations that may occur. Observe and be aware of other labels and precautions that are located on the machine. They are intended to provide instructions for safe use of the machine. Common sense, caution and care must be exercised when installing, maintaining, or operating the machine.

NOTE: If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems at +1 (920) 748-3950 for the name and address of the nearest authorized parts distributor.

NOTE: For technical assistance, contact your local distributor or contact:

<https://alliancelaundry.com/contact/>

Location for technical documentation

<https://alliancedoc.net/>

QR Code:

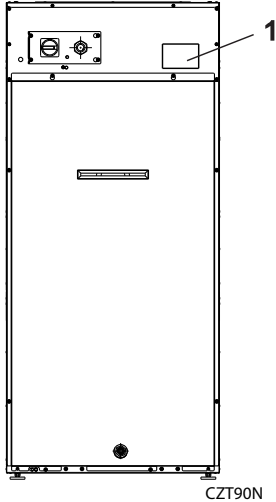


Introduction

Serial Plate Location

The serial plate is located on the rear side of the machine.

Location of Serial Plate on Machine - 12-14-18 kg / 26-30-40 lb / 250-285-360 L



1. Machine Serial Plate Location

Figure 1

Manufacturing Date

The manufacturing date for your unit can be found on the serial number. The last two characters indicate first the year and then the month. Refer to *Table 1* and *Table 2*. For example, a unit with serial number 12TX000008ZH was manufactured in April 2025.

Manufacturing Date - Year	
Year	Serial Number Character
2024	Y
2025	Z
2026	A
2027	C
2028	E
2029	G

Table 1

Manufacturing Date - Month	
Month	Serial Number Character
January	A or B
February	C or D
March	E or F
April	G or H
May	J or K
June	L or M
July	N or Q
August	P or S
September	R or U
October	T or W
November	V or Y
December	X or Z

Table 2

Replacement Parts

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems at +1(920)748-3950 for the name and address of the nearest authorized parts distributor.

Customer Service

For technical assistance, contact your local distributor or contact:

<https://alliancelaundry.com/contact/>

Location for technical documentation:

<https://alliancedoc.net/>

QR Code:



Model Identification

Information in this manual is applicable to these models:

IC260HA	NC260HA	PC260HA	SC260HA	UC260HA
IC260HB	NC260HB	PC260HB	SC260HB	UC260HB
IC260HV	NC260HV	PC260HV	SC260HV	UC260HV
IC300HA	NC300HA	PC300HA	SC300HA	UC300HA
IC300HB	NC300HB	PC300HB	SC300HB	UC300HB
IC300HV	NC300HV	PC300HV	SC300HV	UC300HV
IC360HA	NC360HA	PC360HA	SC360HA	UC360HA
IC360HB	NC360HB	PC360HB	SC360HB	UC360HB
IC360HV	NC360HV	PC360HV	SC360HV	UC360HV
IE260HA	NE260HA	PE260HA	SE260HA	UE260HA
IE260HB	NE260HB	PE260HB	SE260HB	UE260HB
IE260HV	NE260HV	PE260HV	SE260HV	UE260HV
IE300HA	NE300HA	PE300HA	SE300HA	UE300HA
IE300HB	NE300HB	PE300HB	SE300HB	UE300HB
IE300HV	NE300HV	PE300HV	SE300HV	UE300HV
IE360HA	NE360HA	PE360HA	SE360HA	UE360HA
IE360HB	NE360HB	PE360HB	SE360HB	UE360HB
IE360HV	NE360HV	PE360HV	SE360HV	UE360HV
IU260HA	NU260HA	PU260HA	SU260HA	UU260HA
IU260HB	NU260HB	PU260HB	SU260HB	UU260HB
IU260HV	NU260HV	PU260HV	SU260HV	UU260HV
IU300HA	NU300HA	PU300HA	SU300HA	UU300HA
IU300HB	NU300HB	PU300HB	SU300HB	UU300HB
IU300HV	NU300HV	PU300HV	SU300HV	UU300HV
IU360HA	NU360HA	PU360HA	SU360HA	UU360HA
IU360HB	NU360HB	PU360HB	SU360HB	UU360HB
IU360HV	NU360HV	PU360HV	SU360HV	UU360HV
IHP260	LS260HP	TX12HP	SHP260	UHP260
IHP300	LS300HP_TITANIUM	TX14HP	SHP300	UHP300
IHP360	LS300HP_TOUCH	TX18HP	SHP360	UHP360
DT260CH	LS360HP	DT300CH	DT360CH	

Operation

Symbols on the Machine







Used Symbols	
 CHM2439N_SVG	Warning, dangerous electrical current, electric device. Disconnect the power supply to the machine before doing any interventions into the machine. When the main switch is "OFF", the supply terminals are still under current.
 CHM2523N	Warning, high temperature.
 BAR65N	Do not touch the area after the machine has been heated up.
 CHM2440N_SVG	Warning, read and keep written instructions.
 BAR111N	Main switch.
	Read the instructions.

Table 3

Instructions for Drying

- The machine is intended only for drying the flat linen (bed-linen, table-cloths, dish-towels, towels, handkerchiefs and other kinds of flat linen) and garments made of flax, wool, cotton, silk, polyacryl and polyester fibre. Before drying make sure whether manufacturer labelled the linen as possible to dry in the dryer. The manufacturer is not responsible for any fabric damage caused by improper drying action.
- The machine is not intended for drying the linen containing parts of plastics, glass fibres and foam rubber. Before starting the drying action, remove any articles from garments, as e.g. nails, pins, screws, etc. which could damage the garments as well as the machine. Linen must be rinsed and spin-dried properly. Recommended residual moisture of linen before drying should be 50 - 70% to get an optimal result.

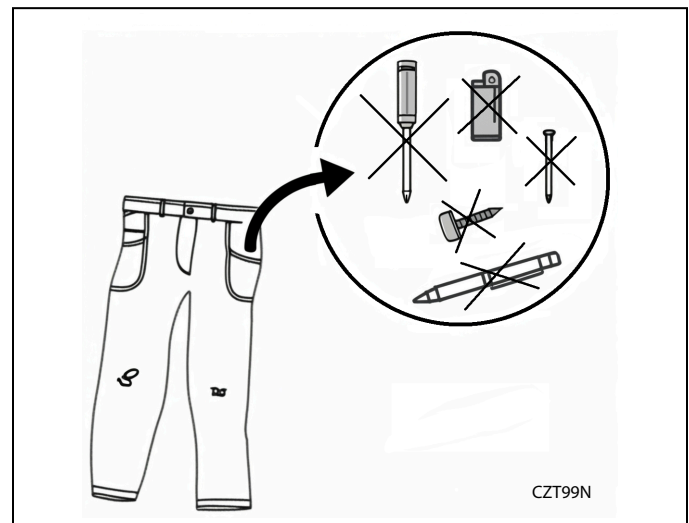


Figure 2

To achieve optimal performance and correct function of the machine:

1. Clean the main filter after each drying cycle.
2. Clean the second lint filter once a day at least.
3. Stop the machine before you clean the filters.
4. Always finish the drying cycle by cooling down the linen.
5. Remove the linen immediately after finishing the drying cycle.

Load Volume at Filling Ration	
Machine kg / lb / L	Load Volume (Approximately)
12 / 26 / 250	1:21
14 / 30 / 285	1:22
18 / 40 / 360	1:20

NOTE: Higher filling ration such as 1:25 is recommended for better drying conditions.

with a heat pump: Stopping the machine operation while the drying cycle is still in progress shortens the service life of the machine.

Incorrect Use of Machine



WARNING

This machine is designed for industrial drying of linen. It is not intended for household use. Any usage different than mentioned above, without written agreement of the supplier, will be considered as improper usage.

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1. Do not load the machine with bigger amount of linen than it is designed for.
2. Do not forget to clean the lint filter regularly.
3. Do not stop the machine until the drying cycle including cooling down is finished, except of emergency events. **Machines**

4. Do not dry synthetic fabrics at high temperature.
5. Do not leave the linen in the machine after the drying cycle is finished.

Start the Machine

Before the first start-up, use this manual to make sure the machine is installed properly. Check the lint filter and other parts of the machine as well.

Power Supply

Turn the main switch on the machine rear cover to position "on". If the machine is equipped with emergency button, turn it slightly on the right. Display will light up. The machine remains in stand-by mode.

Starting the Drying Process

Drying Programs - Button type control - VEND	
1. High	70°C
2. Medium	60°C
3. Low	50°C
4. No Heat	---

Table 4

Drying Programs - Button type control - OPL		
1. Low	50°C	30 minutes
2. Medium	60°C	30 minutes
3. High	70°C	30 minutes
4. No Heat	---	30 minutes
5. Low	50°C	20 minutes - time control system 3% residual moisture - moisture sensing system
6. Medium	60°C	20 minutes - time control system 3% residual moisture - moisture sensing system
7. High	70°C	20 minutes - time control system 3% residual moisture - moisture sensing system
8. Medium	60°C	10 minutes - time control system 20% residual moisture - moisture sensing system
9. High	70°C	10 minutes - time control system 20% residual moisture - moisture sensing system

Table 5

Drying Programs - Touch type control - VEND	
1. High	70°C
2. Medium	60°C
3. Low	55°C
4. Delicate	50°C
5. No Heat	---

Table 6

Drying Programs - Touch type control - OPL		
1. 30 Minute High	70°C	30 minutes
2. 30 Minute Med	60°C	30 minutes
3. 30 Minute Low	50°C	30 minutes
4. 30 Minute No Heat	---	30 minutes
5. 15 Minute High	70°C	15 minutes
6. 15 Minute Med	60°C	15 minutes
7. 15 Minute Low	50°C	15 minutes
8. 15 Minute No Heat	---	15 minutes
9. 10 Minute High	70°C	10 minutes
10. 10 Minute Med	60°C	10 minutes
11. 10 Minute Low	50°C	10 minutes
12. 10 Minute No Heat	---	10 minutes
13. 5 Minute High	70°C	5 minutes
14. 5 Minute Med	60°C	5 minutes
15. 5 Minute Low	50°C	5 minutes
16. 5 Minute No Heat	---	5 minutes
17. Towels	70°C	1%
18. Sheets Blend	55°C	3%
19. Sheets Cotton	70°C	3%
20. Sheets Blend Iron	55°C	20%
21. Sheets Cotton Iron	70°C	20%
22. Duvet Cotton	70°C	5%
23. Duvet Blend	55°C	5%
24. Napkins Synthetic	50°C	3%
25. Napkins Blend	55°C	3%
26. Napkins Synthetic Iron	50°C	20%
27. Napkins Blend Iron	55°C	20%
28. Napkins Cotton Iron	70°C	20%
29. Uniform Synthetic	50°C	5%
30. Uniform Cotton	70°C	5%

Table 7

OPL Version

1. Open tumbler door, load with laundry and securely close door.
2. Choose the desired drying program.
3. Press the Start button to activate the drying program.
4. For the Button type control only.
Select the Reverse button to choose reversing or non-reversing. This selection is optional.
5. To load or unload tumbler during drying cycle, follow these steps:
 - a. Stop tumbler by opening tumbler door or press the Stop button.
 - b. Load or unload tumbler.
 - c. Restarting dryer:
 - Close tumbler door.
 - Press Start.
6. Cycle is finished as soon as the sign "UNLOAD!" or "Cycle Complete" is displayed.
7. Remove load immediately after cycle is finished.

VEND Version

1. Open the door and load the laundry into the drum.
2. Close the door.
3. Select the drying program by pressing the temperature button.
NOTE: Do not select temperature that is higher than the laundry maximum temperature.
4. Insert coins until the required drying time is reached.
5. Press the Start button to start the drying program.
6. Changing the drying programs while drying process:
 - a. Select another program by pressing the relevant temperature button. The program will increase or decrease the drying temperature. The program will recalculate the remaining amount of money. The drying time will be adapted accordingly.
7. Loading and unloading the machine during drying process:
 - a. Stop the dryer by opening the door.
 - b. Load or unload the linen in or from the dryer. Be careful since the linen load can be significantly hot.
 - c. Close the door.
 - d. Press the START button.
8. Program end:
 - a. The time on the display will count down until "0". When "0" is reached, the drying cycle is finished.
 - b. Open the door.
 - c. Remove the load immediately after the drying process is finished to avoid risk of linen burning.


NOTE: Increasing of the drying temperature is not possible.

NOTE: Advancing the program is not possible.

NOTE: Interrupting of the drying process is not possible in operation mode.

Finishing the Drying Cycle

After the drying cycle is finished, the machine is prepared for another cycle. If you want to switch the machine off, press emergency stop button (not valid for Vend versions with coin meter). To switch off the machine completely, turn the main switch on the machine rear panel to position "OFF".

	WARNING
Do not interrupt drying program and do not skip the step "cool down" at the end of drying cycle.	
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Emergency Stop of the Machine

Versions - Button OPL and Touch OPL Control:

- If operator's safety or health is endangered, it is possible to stop the machine by pressing the button of emergency stop. Emergency stop button is located on the machine upper front panel.

Version - Button VEND and Touch VEND Control:

- The machine is not equipped with central stop button. The laundry owner must be make arrangements for remote-located emergency stop device.

	WARNING
As soon as the reason for the machine stoppage is eliminated, unload the linen from the drum immediately. Risk of fire!	
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How to Proceed On Error Messages

Version - Button OPL Control and Touch OPL Control:

- Error message occurs on the machine display. In some cases the programmer buzzer sounds. In some cases the drum goes on turning but the heating is off. The machine cools down and stops itself after it has reached safety temperature. After the machine has been stopped, the error message is possible to delete by opening and closing the door, possibly by pressing the button of emergency stop. If failure state continues, the error message is displayed again. For detailed information concerning error messages. Refer to Programming Manual.

Version - Button VEND Control and Touch VEND Control:

- The message on the display corresponds with specific fault. In some cases the drum goes on turning but the heating is

off. The machine cools down and stops itself after it has reached safety temperature. For detailed information concerning error messages. Refer to Programming Manual.

Power Supply Interruption

Version - Button OPL Control and Touch OPL Control

When the power supply interruption occurs and the power is restored the machine will be in stand-by mode. The display is counting down. Once the display reaches 0 the machine will be waiting for further instruction.

1. Close the door in case it is open. On the display the program number will be shown.
2. Press the START button to continue on the program.
3. Press the STOP button to end the drying cycle.

Version - Button VEND Control and Touch VEND Control

When the power supply interruption occurs and the power is restored the machine will be in stand-by mode. The display is counting down. Once the display reaches 0 the machine will be waiting for further instruction.

1. Close the door in case it is open. On the display the program number will be shown.
2. Press the Start button to continue on the program.



WARNING

Unload the linen from drying drum. Risk of fire at high temperature of drying!

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China Restriction of Hazardous Substances (RoHS)

The Table of Hazardous Substances/Elements and their Content.

Use of Hazardous Substances in Electrical and Electronic Products.

As required by China's Management Methods for Restricted

Hazardous substances						
Part Name	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (CR[VI])	Polybrominated biphenyls (PBB)	Polybrominated diphenyl ethers (PBDE)
Motor	O	O	O	O	O	O
Pump	O	O	O	O	O	O
Heater	O	O	O	O	O	O
Door lock	O	O	O	O	O	O
Power cord	O	O	O	O	O	O
Control panel	O	O	O	O	O	O
Cabinet	O	O	O	O	O	O
Belt	O	O	O	O	O	O
Chassis	O	O	O	O	O	O
Fastener component	O	O	O	O	O	O
Other metal	O	O	O	O	O	O
Other plastic	O	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T-11364.


O: Indicates that the content of said hazardous substance in all of the homogenous materials in the component is within the limits required by GB/T 26572.

X: Indicates that the content of said hazardous substance exceeds the limits required by GB/T 26572 in at least one homogenous material in the component.

All parts named in this table with an "X" are in compliance with the European Union's RoHS Legislation.

NOTE: The referenced Environmental Protection Use Period Marking was determined according to normal operating use conditions of the product such as temperature and humidity.

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 <p>CZW34N</p>	
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